



	Date of issue :	11-05-2016
	Superseding date :	
DOCUMENT :	TECHNICAL DATASHEET	
Materialcode :	<b>SOLUTIE 11-0300</b>	

Description:

SOLUTIE 11-0300 is a black coloured, brushable, vulcanizable, contact adhesive for linings and mouldings of natural- and SBR rubber.

It exhibits excellent adhesion to most surfaces and has good heat resistance.

Bonds may be made over a wide range of open times because of its fast flash off and long open time.

Application:

Read the safety instructions on the label, and the Material Safety Datasheet before use.

Stir the adhesive before use, and make sure the surfaces to be bonded are clean, dry and free from dust and grease.

Apply a thin even coat of adhesive to both surfaces using a brush or roller.

When the surfaces become touch dry, align the bond edges and bond under maximum pressure.

Base:	Natural rubber, fillers and solvents
Solids:	10-20%
Colour:	Black
Tack life:	10-30 minutes
Shelf life:	2 month in closed tins
Coverage:	0,2 liter / m <sup>2</sup>
Storage conditions:	0-40°C

TRELLEBORG RIDDERKERK B.V.	
Materials department :	